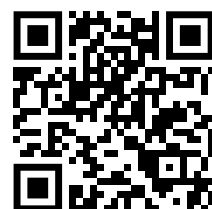
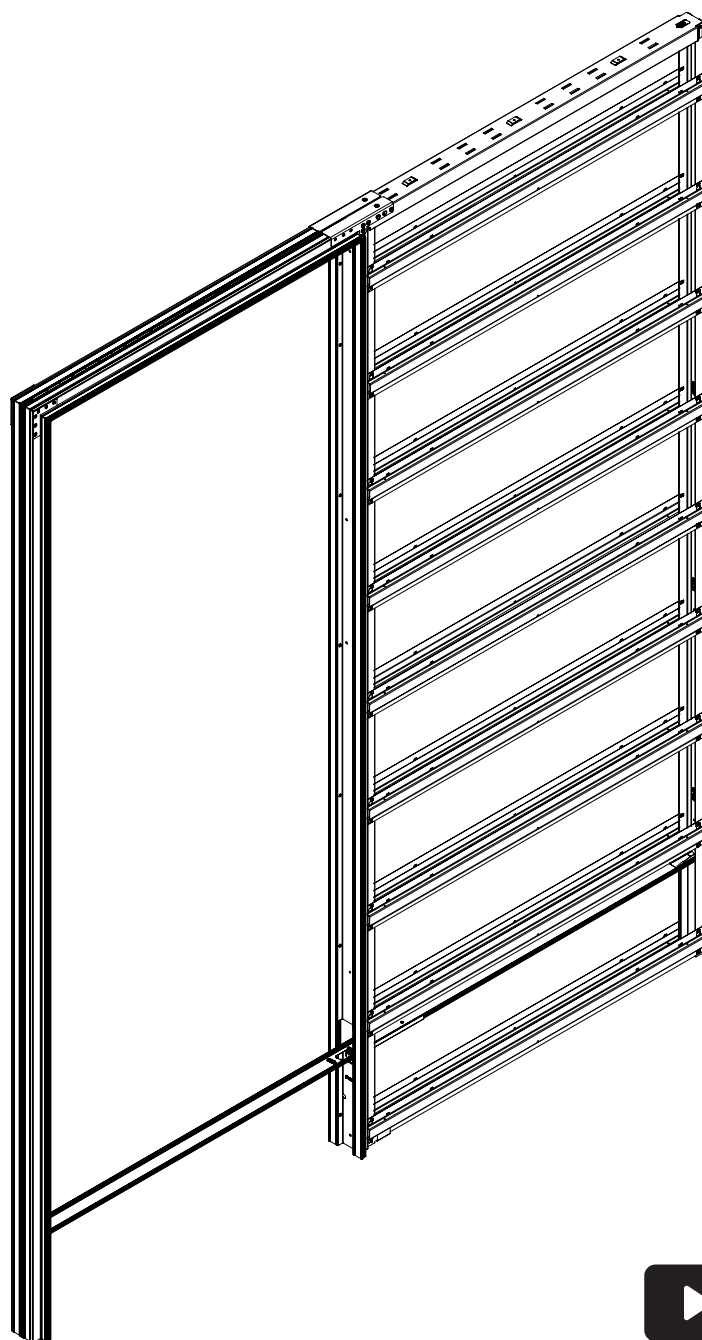




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**ECLISSE SYNTESIS® SLIDE 2x4**  
**ECLISSE SYNTESIS® SLIDE 2x6**



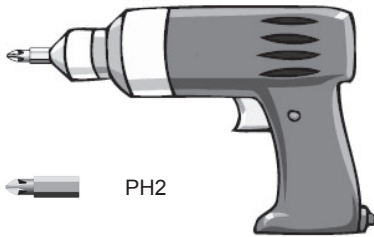


**(EN)** By following these Frame assembly and installation instructions carefully, it will make the process and experience much easier.  
 A pair of horses are very useful when assembling the frame.  
 Some parts may have sharp edges so use gloves and be careful when handling the parts.  
 All ECLISSE products are fully inspected and tested before they leave the factory.

**(ES)** Seguir las instrucciones con atención. Para un montaje correcto, utilizar las herramientas indicadas, y para una correcta funcionalidad, ensamblar en los soportes adecuados. Algunas partes del producto pueden contener superficies punzantes y/o cortantes. Se necesita utilizar dispositivos de protección adecuados y proteger los espacios de trabajo. "ECLISSE SRL" no asume responsabilidad algunapor los daños derivados en la utilización no conforme a estas instrucciones.

Todos los componentes del contramarco están testados y controlados en ECLISSE.

**MANDATORY TOOLS  
 HERRAMIENTAS OBLIGATORIAS PARA EL MONTAJE**



**DRILL  
 DESTORNILLADOR**



**GLOVES  
 GUANTES**



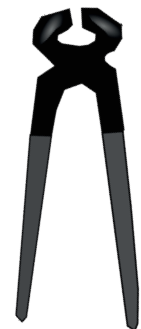
**TAPE MEASURE  
 METRO**



**LEVEL  
 NIVEL DE BURBUJA**












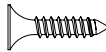

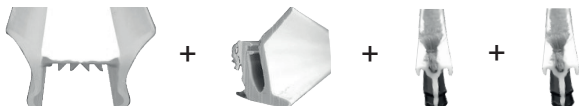


**HAMMER  
 MARTILLO**

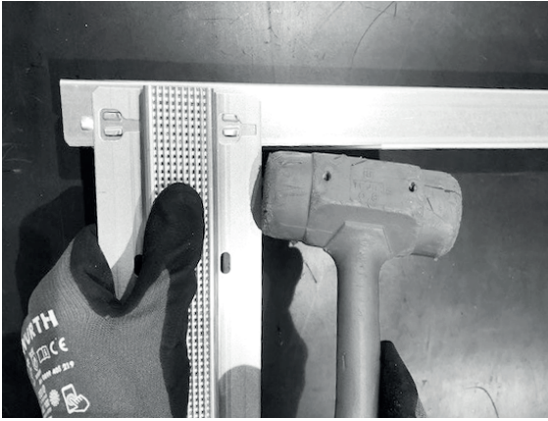


**PINCERS  
 PINZA**

## FRAME COMPONENTS / COMPONENTES DEL KIT

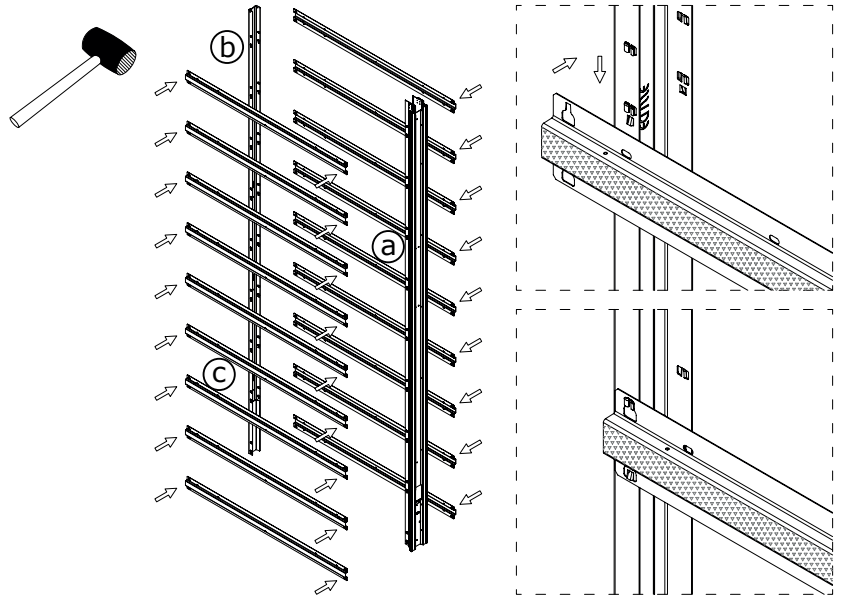
- (a) 1x  CENTRAL VERTICAL / MONTANTES VERTICALES DELANTERO
- (b) 1x  REAR VERTICAL / MONTANTE VERTICAL TRASERO
- (c) 12x  
14x  
16x  
18x  HORIZONTAL BARS (N°12 PCS FOR H = 80"-84" / N°14 PCS FOR H = 90"-96" / N°16 PCS FOR H = 108" / N°18 PCS FOR H = 120")  
REFUERZOS HORIZONTALES (N° 12 PARA H = 80"-84" / N° 14 PARA H = 90"-96" / N°16 PARA H = 108" / N°18 PARA H = 120")
- (d) 1x  POCKET HEADER / SUBREPUERTA
- (e) 1x  TOP BEAM / GUIA COMPLETA DE RIEL
- (f) 1x  FRONT VERTICAL / MONTANTE DE TOPE
- (g) 1x  ALIGNMENT BAR / BARRA DE ALINEACIÓN
- (h) 1x  BRACKET / SOPORTE
- (j) 25x   SCREWS / TORNILLOS  
ST FH #7 X 1/2" (3,9 x 13 mm)
- (l) 72x   SCREWS / TORNILLOS  
ST FH #7 X 1" (3,9 x 25 mm)
- 1x  RUNNER KIT / HERRAMIENTAS
- 1x  GASKETS AND BRUSHES /  
JUNTAS Y CEPILLOS

## STEP 1

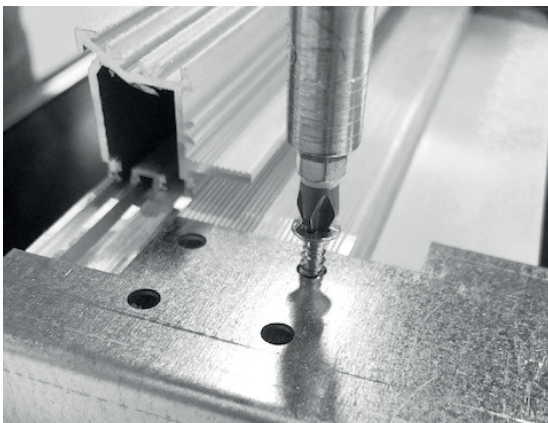


Assemble the Horizontal Bars (c) securely on Central Verticals (a) and Rear Verticals (b) at the predetermined positions. Make sure they are firmly locked in place.

*Encajar los Refuerzos Horizontales (c) de forma segura en los Montantes Verticales Delantero (a) y el Montante Vertical Trasero (b) en las posiciones predeterminadas. Asegúrese de que estén firmemente bloqueados en su lugar.*

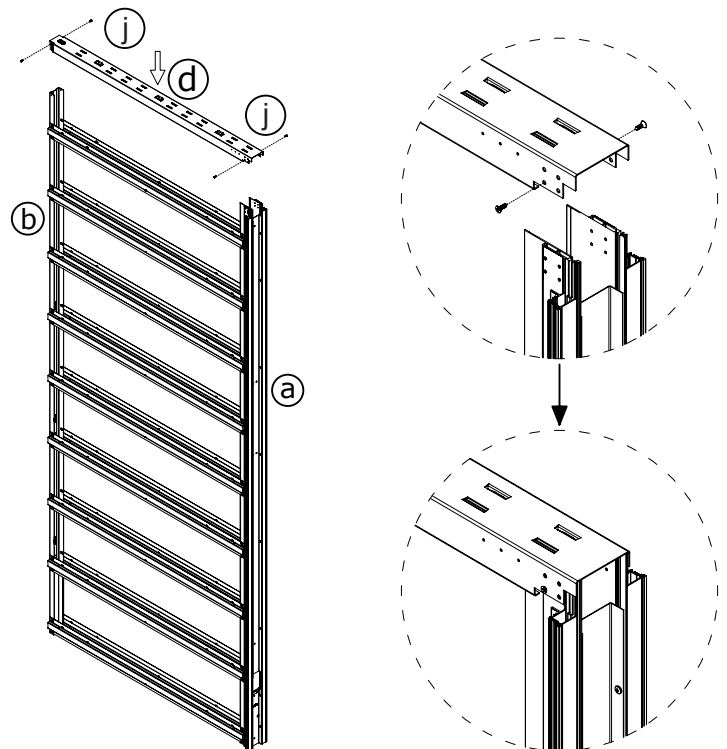


## STEP 2



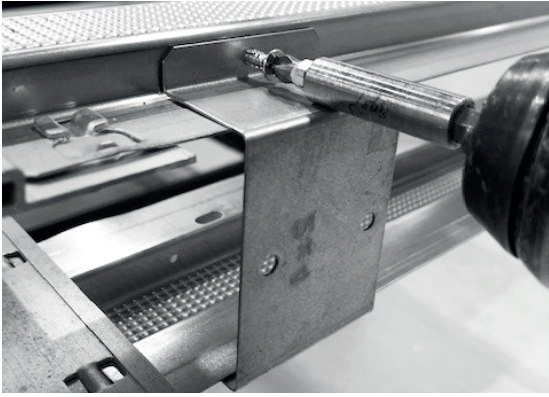
Assemble the Pocket Header (d) to the Central Vertical (a) and Rear Vertical (b) with screws (j).

*Ensamblar el Sobrepuerta (d) en el Montantes Verticales Delantero (a) y el Montante Vertical Trasero (b) con tornillos (j).*



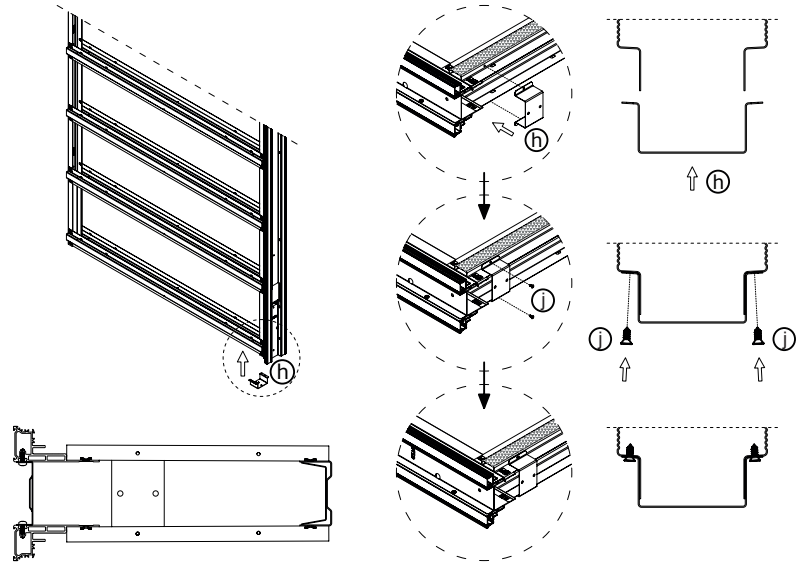


## STEP ③



Fix the Bracket (h) at the bottom of the Central Verticals (a) with screws (j).

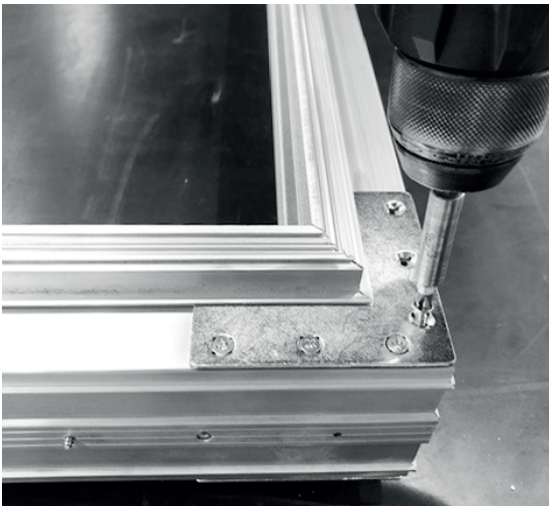
*Fijar el Soporte (h) en la parte inferior de los Montantes Verticales Delantero (a) con los tornillos (j).*



**(EN)** IF YOU ARE INSTALLING THE 2X6 "LUCE" FRAME, BEFORE CONTINUING, FOLLOW THE INSTRUCTIONS INSIDE THE "LUCE KIT" PACKAGE.

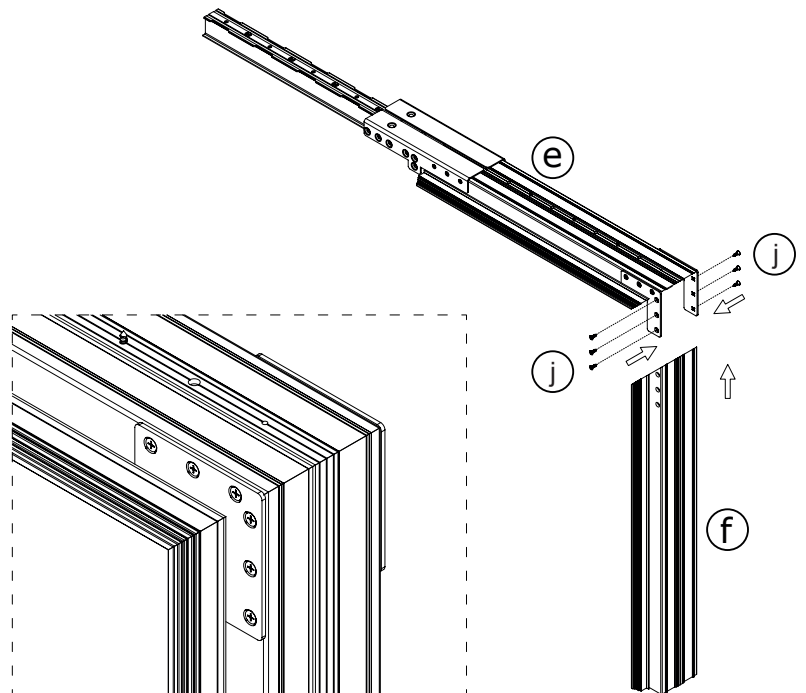
**(ES)** SI ESTÁ INSTALANDO EL MARCO DE 2X6 "LUCE", ANTES DE CONTINUAR, SIGA LAS INSTRUCCIONES DENTRO DEL PAQUETE DEL "LUCE KIT".

## STEP ④

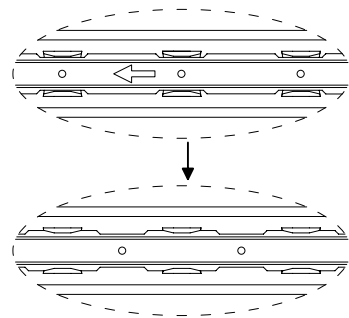
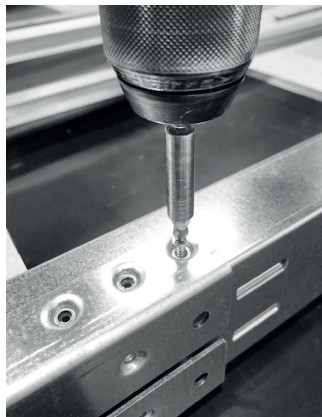
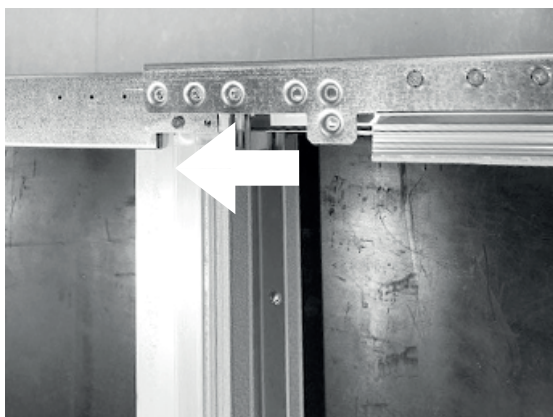


Fix the Top Beam with Track (e) to the top of the Front Vertical (f) with screws (j).

*Fijar la Guía Completa de Riel (e) a el Montante de Tope (f) con los tornillos (j).*

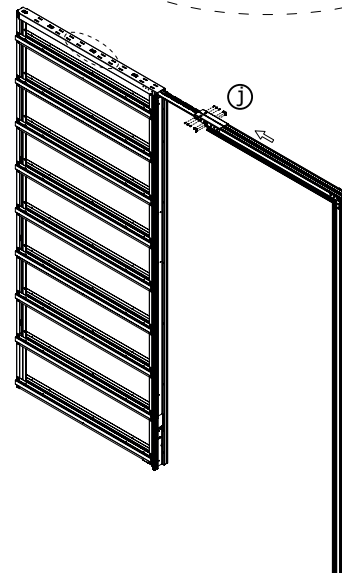
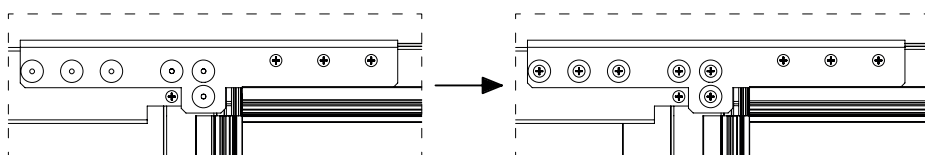


## STEP 5

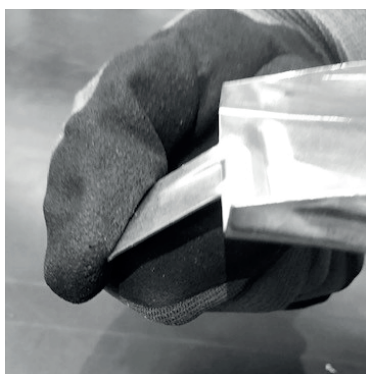


Insert the Top Beam with Track (e) into the Pocket Header (d) until the end and fix the Top Beam with Track (e) to the Pocket Header (d) using the screws (j).

*Introducir la Guia Completa de Riel (e) en el Sobrepuerta (d) hasta el final y atornillar la Guia Completa de Riel (e) desde arriba al Sobrepuerta (d) con los tornillos (j).*

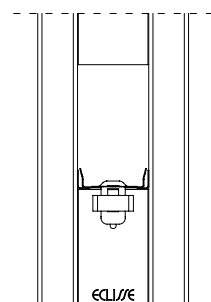
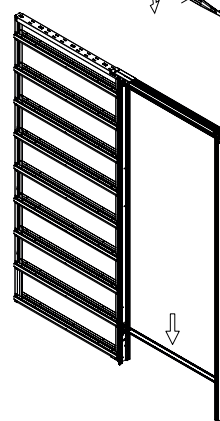
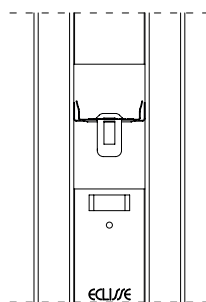
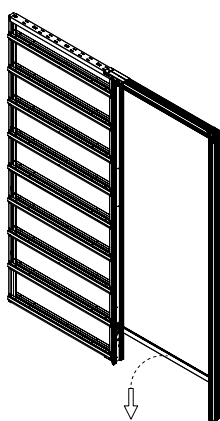
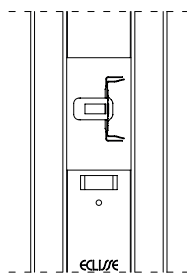
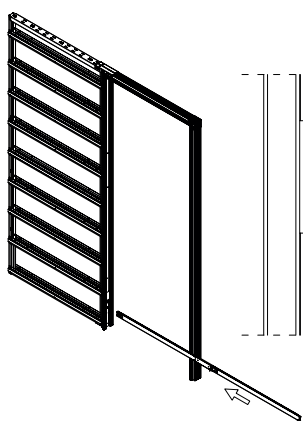
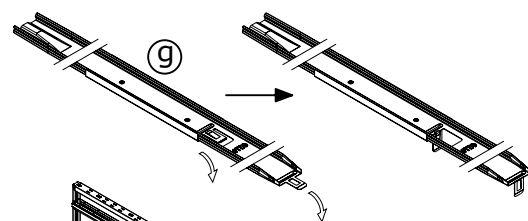


## STEP 6

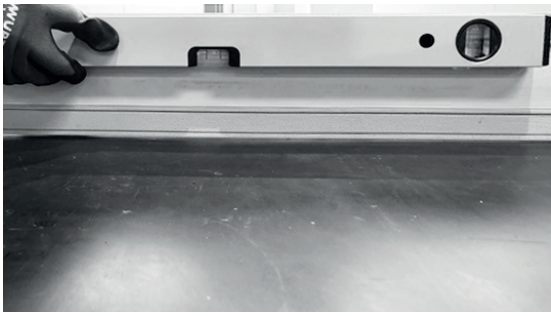


Bend the end of the Alignment Bar (g) backwards 90° and insert it through the Central Vertical (a) until it touches the Rear Vertical (b) and secure it into position on Central Vertical (a) and Front Vertical (f).

*Doblar las extremidades de los Barra de Alineación (g) a 90° entre los Montantes Verticales Delantero (a) hasta el Montante Vertical Trasero (b) y fijarlo a los Montantes Verticales Delantero (a) y el Montante de Tope (f).*



# STEP 7

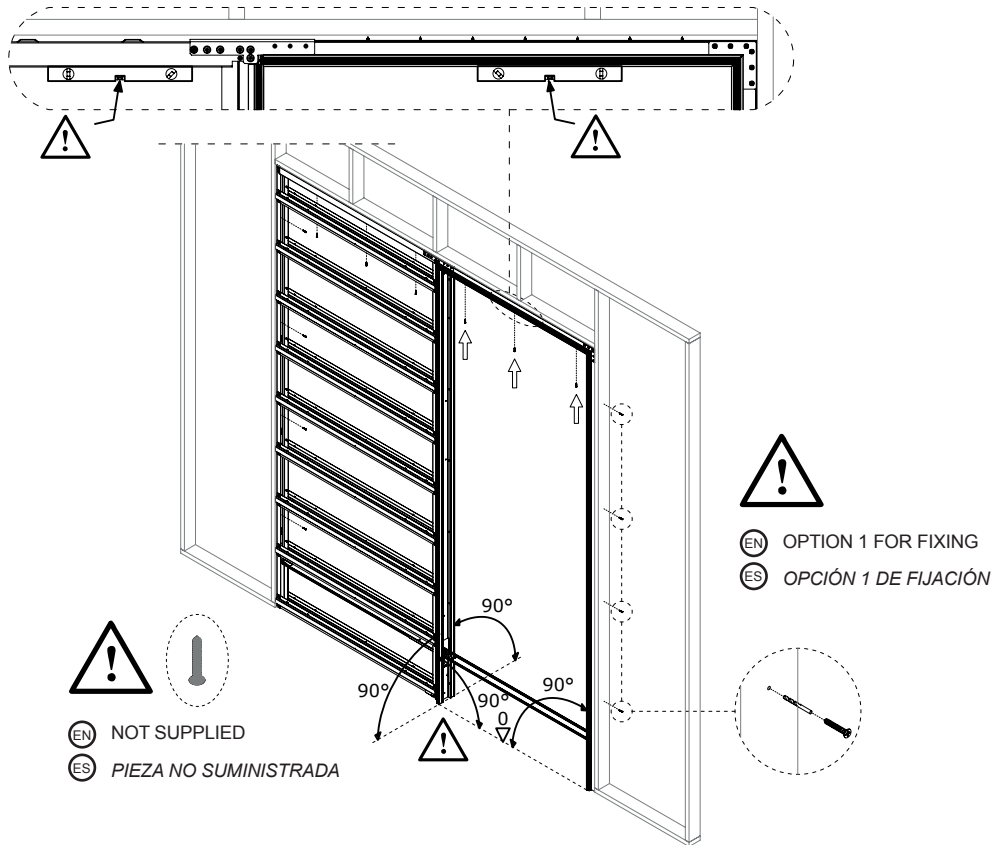


Fix the frame to the studwork with screws and make sure its plumb, square and level. The front vertical (f) should be screwed from the back.

*Fijar el marco al montante con tornillos y asegúrese de que esté a plomo, a escuadra y nivelado. El Montante de Tope (f) debe atornillarse desde la parte posterior.*

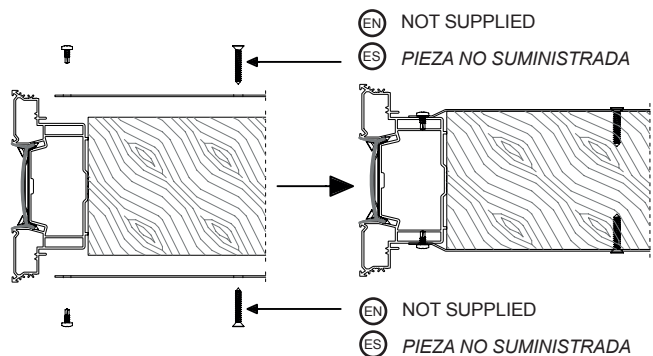
**Helpful Tip** - Install Frame at intended finished floor level.

**Consejo de Instalación útil** - Instalar en el nivel del piso terminado.

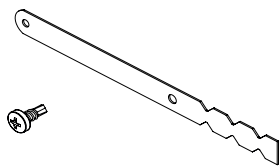


If you cannot attach the face jamb through the back of the stud, then an alternative option is to use installation brackets as showed on the diagram.

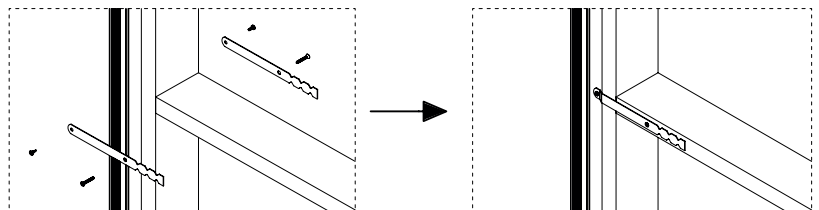
*Si no puede unir la moldura frontal a través de la parte posterior, entonces una opción alternativa es usar soportes de instalación como se muestra en el diagrama.*



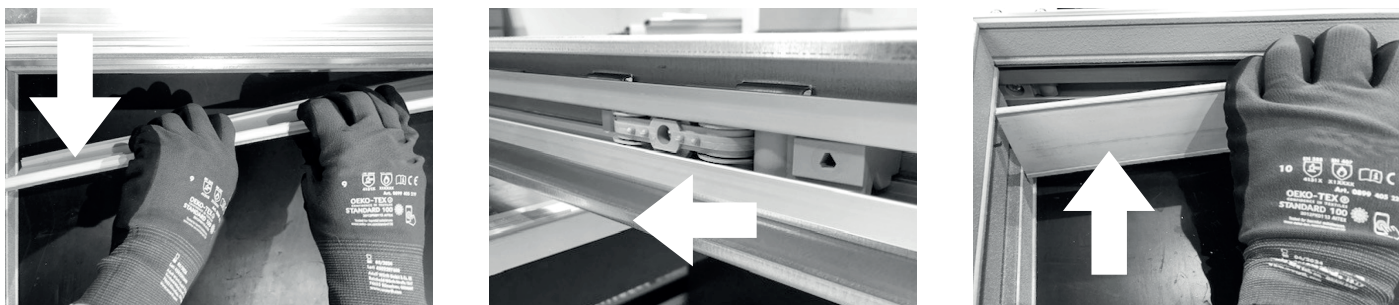
OPTION 2 FOR FIXING  
OPCIÓN 2 DE FIJACIÓN



**NOTE:** Installation brackets supplied upon request.  
**NOTA:** Soportes de instalación suministrados a pedido.

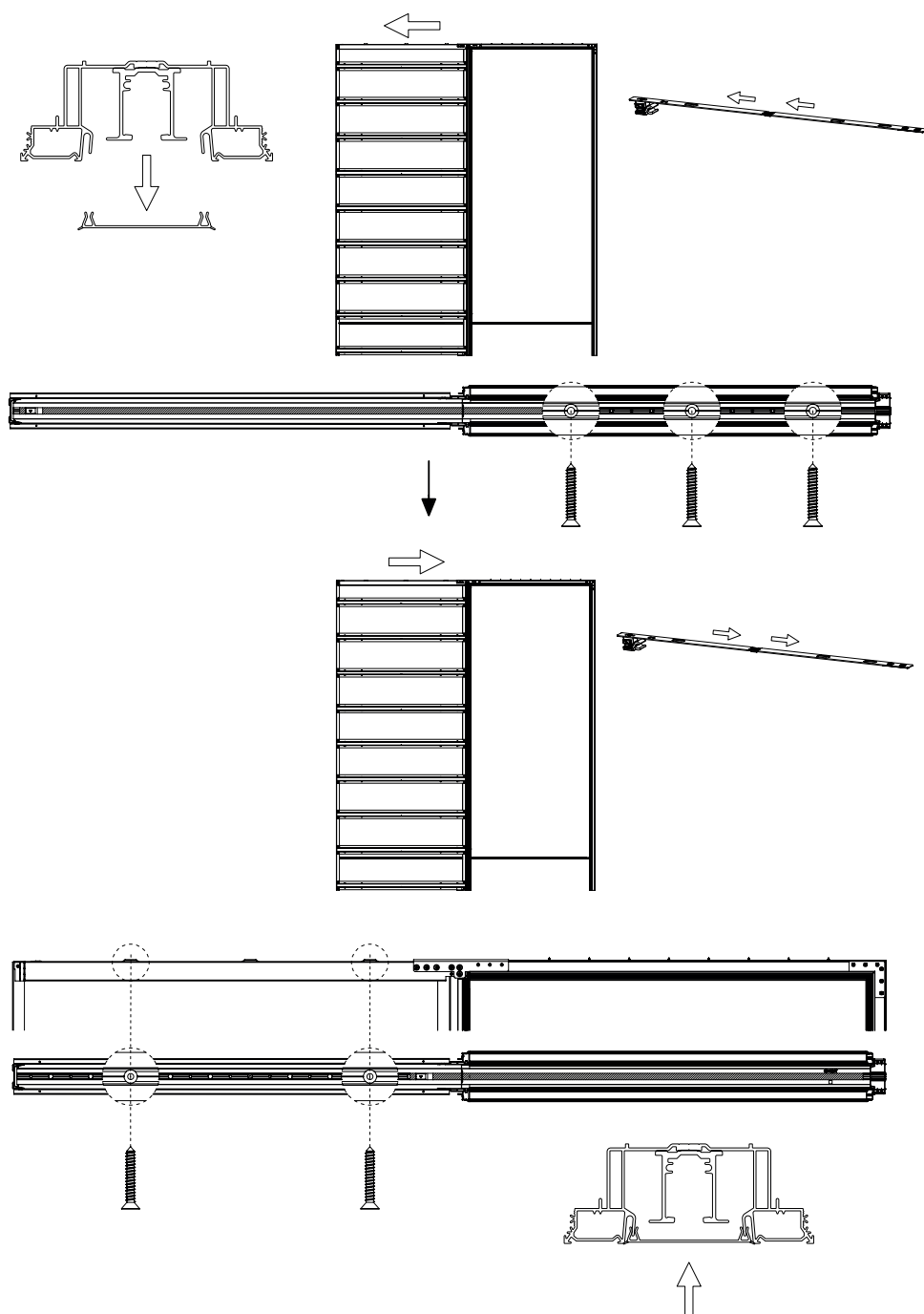


# STEP 8



Remove the plastic cover from the Top Beam with Track (e) and slide the adjustable bar inside the track towards the pocket until the holes on the adjustable bar matches the holes of the Pocket Header (d) and make the holes to the studwork. Then slide forward the adjustable bar and put again the plastic cover.

*Retire la cubierta de plástico de la Guía Completa de Riel (e) y deslice la barra ajustable dentro del riel hacia el cajón hasta que los orificios de la barra ajustable coincidan con los orificios del Sobrepuerta (d) y haga los orificios para los montantes. Luego deslice hacia adelante la barra ajustable y vuelva a colocar la cubierta de plástico.*

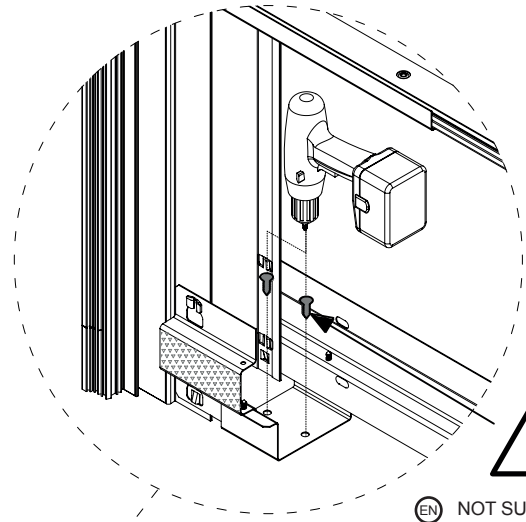
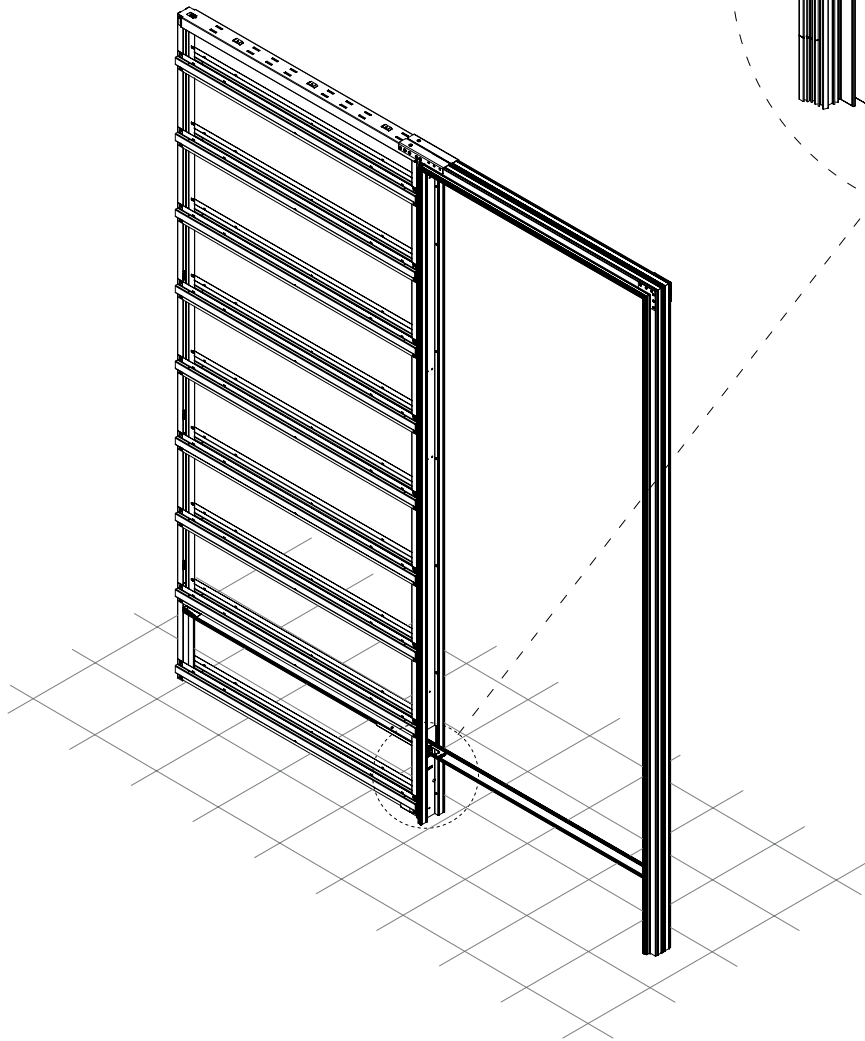




# STEP 9

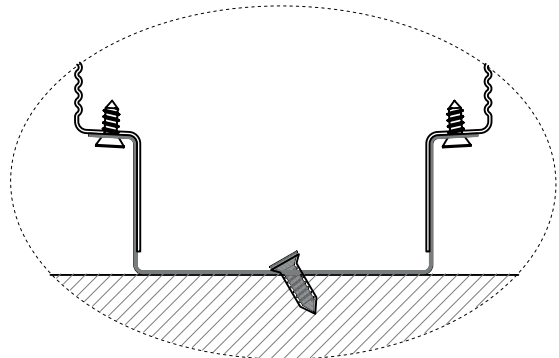
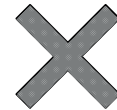
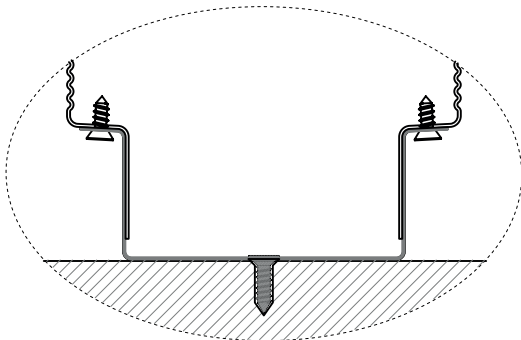
After frame is installed perfectly square, attach the frame to the floor by the following method shown in the diagram.

*Una vez que el marco esté instalado perfectamente en escuadra, fije el marco al piso mediante el siguiente método que se muestra en el diagrama.*



EN NOT SUPPLIED

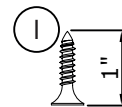
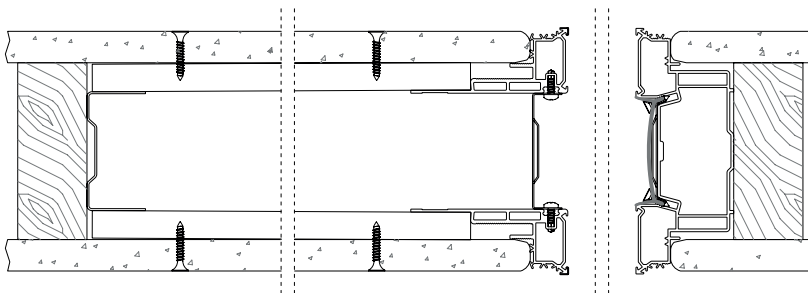
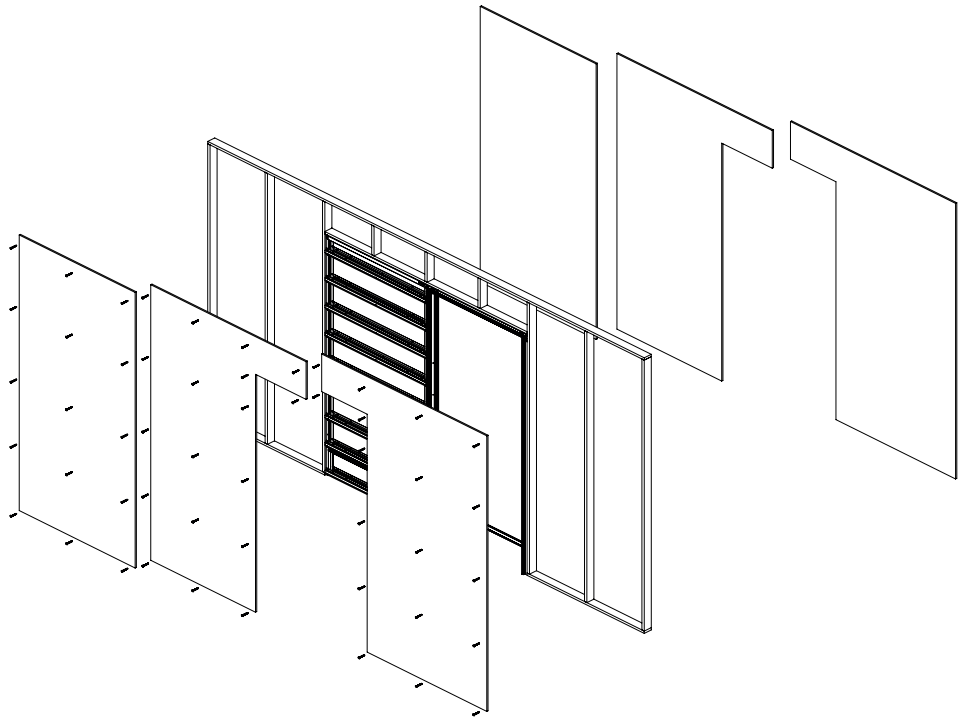
ES PIEZA NO SUMINISTRADA



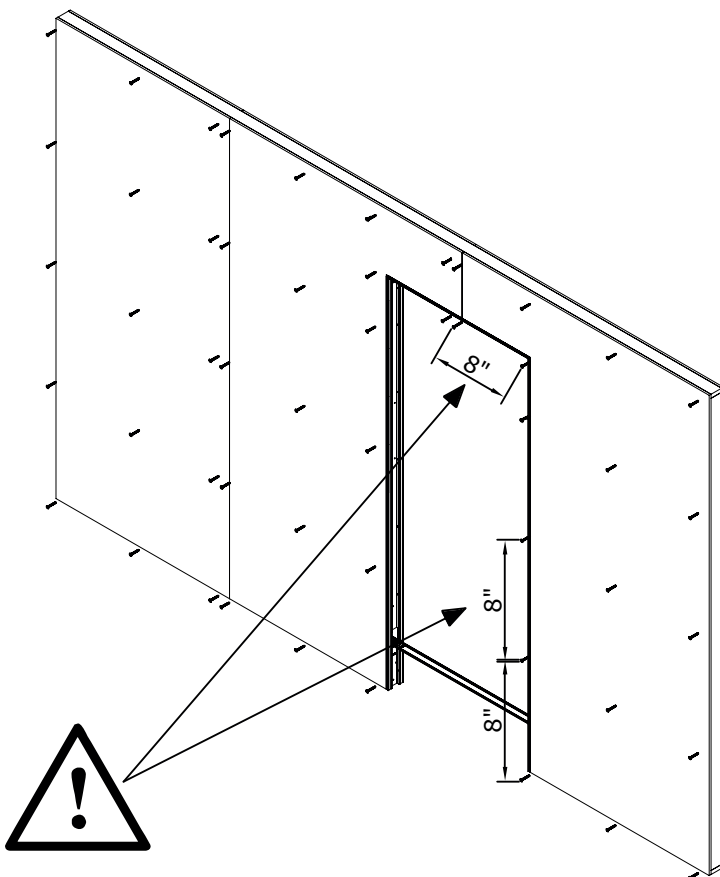
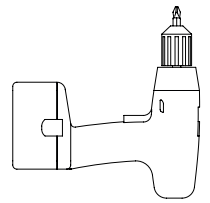
# STEP 10

Apply the drywall.

Aplicación de las placas de yeso.



#7x1"  
(3,9x25 mm)



**Warning** – Do not use screws longer than 1" to connect drywall to the horizontal bars, longer screws may damage the door panel.

**Advertencia** – No use tornillos de más de 1" para conectar el carton yeso a los refuerzos horizontales, los tornillos más largos pueden dañar el panel de la puerta.

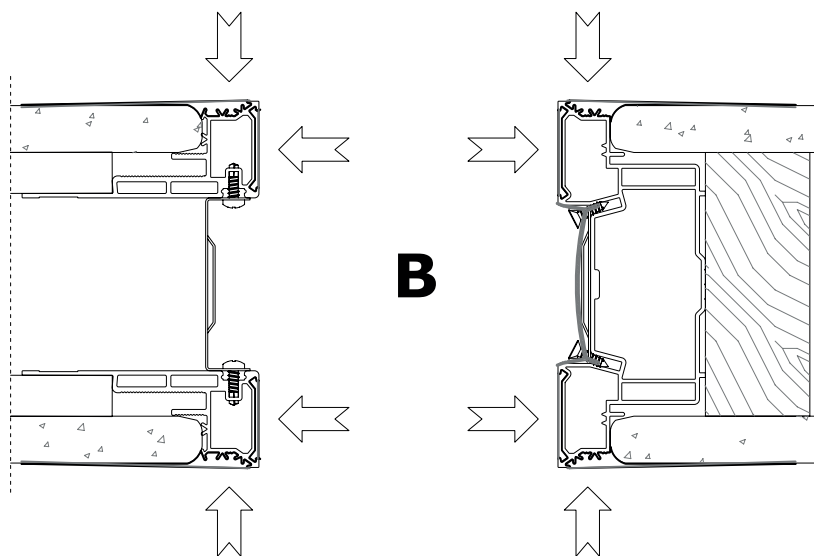
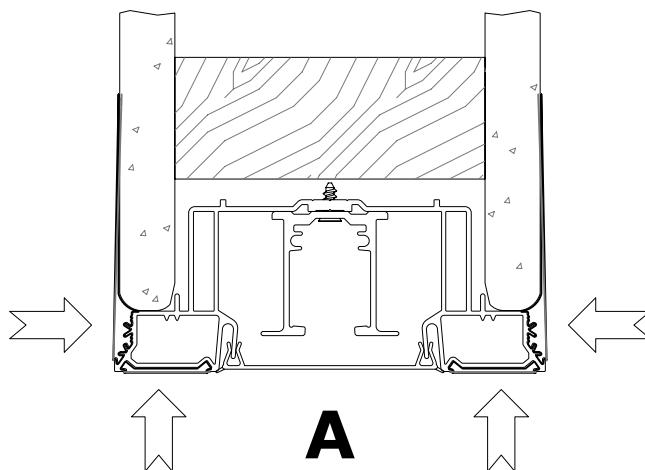
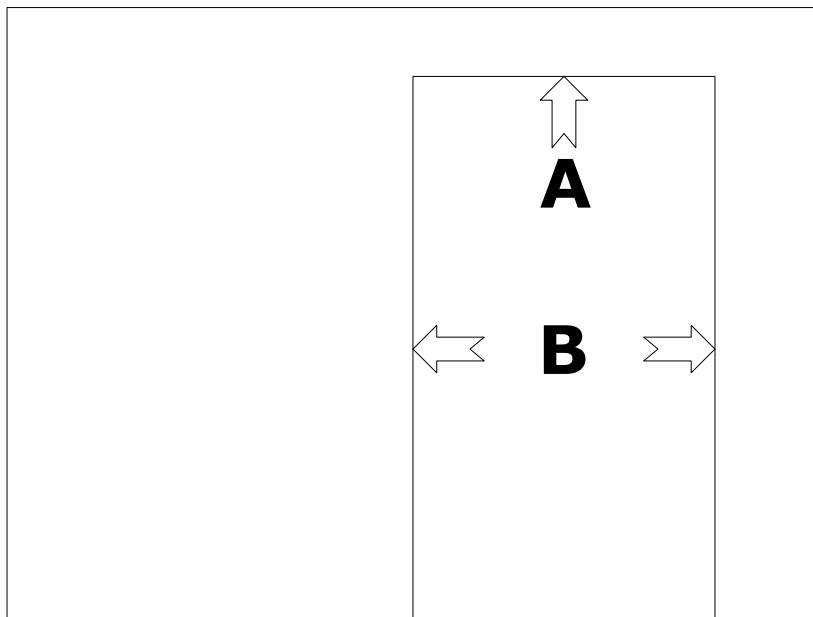
# STEP 11

Apply the plaster at the edges of the frames as showed on diagram A and B.

*Aplique el yeso en los bordes de los marcos como se muestra en el diagrama A y B.*

EN APPLICATION OF PLASTER

ES APLICACIÓN DE ESTUCO

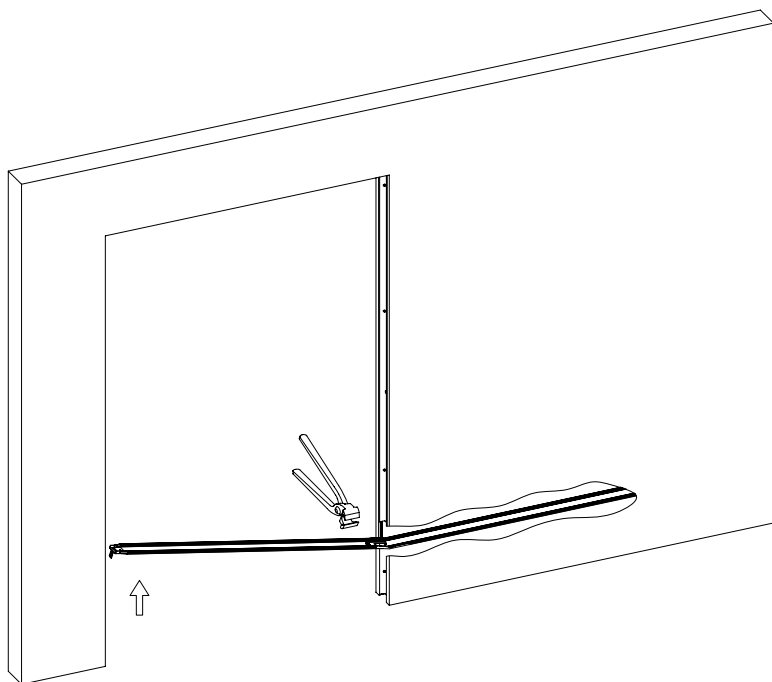


## STEP 12



Remove the Alignment Bar (g).

*Quitar la Barra de Alineación (g).*



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